

Material group	Material type	Specifiaction <sup>1</sup> for product conveyance for silo goods to avoid product defects	Recommendations <sup>2</sup> for handling silo goods to avoid product defects	
			Application area	Recommendation
TechnoFiber	LGF 20-50 LGF 60	Conveying pressure <= 0,5 bar Conveying pressure <= 0,3 bar	Cleaning interval (dryer/sieves)	Min.1x every 8 hours
			Length piping	Keep lenght as short as possible
			Radius piping-curves	Radiuses as large as possible
			Material piping	Glass is preferable to metal
			Homogenization / Blending	To avoid
			Filling silo vehicles	Use sieves
TechnoFin	T-Fin PP EPDM	Conveying pressure <= 0,3 bar	Cleaning interval (dryer/sieves)	Min.1x every 8 hours
			Length piping	Keep lenght as short as possible
			Radius piping-curves	Radiuses as large as possible
			Material piping	Glass is preferable to metal
			Homogenization / Blending	To avoid
			Filling silo vehicles	Use sieves
			Use of rotary valve	To avoid
TechnoFin	T-Fin PP LR	Conveying pressure <= 0,3 bar	Conveying hoses	Do not use white hoses (black color may rub off)
TechnoStyrol	TechnoStyrol LR	Conveying pressure <= 0,3 bar	Conveying hoses	Do not use white hoses (black color may rub off)

<sup>1</sup> **Specifications** are to be observed when promoting the material. Incoming notices of defects in case of disregard of the specifications cannot be accepted.

<sup>2</sup> The **recommendations** given correspond to our knowledge and experience with the material, but are to be regarded as non-binding advice.